

**AMENDMENTS TO THE CLAIMS**

Claims 1 - 23. (Canceled)

24. (Currently Amended) A liquid discharging method for forming dot arrays or dots on a recording medium by discharging droplets from a plurality of liquid discharging portions while controlling the discharging direction and angle, and changing the dot diameter based on the number of the discharged droplets, the liquid discharging portions comprising a liquid chamber containing liquid to be discharged and a plurality of heating elements arranged in a predetermined direction inside the liquid chamber to generate a bubble in the liquid in the liquid chamber by the application of energy so that the liquid is discharged from a liquid discharging outlet, and the method comprising the steps of:

obtaining information about a defective liquid discharging portion having discharging failure by checking the discharging states of the droplets discharged from the liquid discharging portions;

prohibiting the defective liquid discharging portion from discharging and generating new droplet discharging signals for reducing the influence of the discharging failure of the defective liquid discharging portion; and

discharging droplets from a liquid discharging portion different from the defective liquid discharging portion while controlling the discharging direction and angle by forming a bubble generation time difference by applying a difference in energy between at least one of the heating elements and at least another one of the heating elements so as to control the discharging direction and angle of the liquid discharged from the liquid discharging outlet based on the value of the bubble generation time difference, according to the new droplet discharging signals;

wherein the new droplet discharging signals are generated only when the diameter of the dots formed on the recording medium by the droplets discharged from the liquid discharging portion different from the defective liquid discharging portion takes a minimum value or is close to the minimum value.

25. (Cancelled)

26. (Currently Amended) A liquid discharging method according to claim 24 ~~or 25~~, wherein the new liquid discharging signals are generated on the basis of a previously created table.

27. (Currently Amended) A liquid discharging method according to ~~any one of claims 22 to 24~~ claim 22 to 24, wherein the discharging failure means that no droplets are discharged from the defective liquid discharging portion.

28. (Currently Amended) A liquid discharging method according to claim ~~any one of claims 22 to 24~~, wherein the discharging failure means that the discharging direction from the defective liquid discharging direction deviates from an allowable range.

29. (Currently Amended) A liquid discharging method according to claim ~~any one of claims 22 to 24~~, wherein the discharging failure means that the amount of liquid in the droplets discharged from the defective liquid discharging portion is outside an allowable range.

30-31. (Cancelled)

32. (Currently Amended) A liquid discharging apparatus for forming dot arrays or dots on a recording medium by discharging droplets from a plurality of liquid discharging portions onto the recording medium while controlling the discharging direction and angle, and changing the dot diameter by the number of the discharged droplets, the apparatus comprising:

a liquid discharging head having the liquid discharging portions, wherein each of the liquid discharging portions comprises a liquid chamber containing liquid to be discharged and

a plurality of heating elements arranged in a predetermined direction inside the liquid chamber to generate a bubble in the liquid in the liquid chamber by the application of energy so that the liquid is discharged from a liquid discharging outlet;

a head driver for controlling the driving of the liquid discharging head;

a processing unit that converts externally input signals into droplet discharging signals for driving the liquid discharging head and sends the droplet discharging signals to the head driver;

a storage section for storing information about a defective liquid discharging portion, the information being obtained by checking the discharging states of the droplets discharged from the liquid discharging portions; and

a discharging corrector for generating new droplet discharging signals to reduce the influence of discharging failure of the defective discharging portion,

wherein the influence of discharging failure of the defective droplet discharging portion is reduced by prohibiting the defective liquid discharging portion from discharging according to the information about the defective liquid discharging portion, and discharging droplets from a liquid discharging portion different from the defective liquid discharging portion while controlling the discharging direction and angle by forming a bubble generation time difference by applying a difference in energy between at least one of the heating elements and at least another one of the heating elements so as to control the discharging direction and angle of the liquid discharged from

the liquid discharging outlet based on the value of the bubble generation time difference, according to the new droplet discharging signals generated by the discharging corrector so as to change the dot diameter;

wherein the new droplet discharging signals are generated only when the diameter of the dots formed on the recording medium by the droplets discharged from the liquid discharging portion different from the defective liquid discharging portion takes a minimum value or is close to the minimum value.

33. (Cancelled)

34. (Currently Amended) A liquid discharging method according to claim 32 ~~or 33~~, wherein the new liquid discharging signals are generated on the basis of a previously created table.

35. (Currently Amended) A liquid discharging apparatus according to claim ~~any one of~~ ~~claims 30 to 32~~, wherein the storage section is provided inside the liquid discharging head, inside the processing unit, or inside an external control unit.

36. (Currently Amended) A liquid discharging method according to claim ~~any one of~~ ~~claims 30 to 32~~, wherein the discharging failure means that no droplets are discharged from the defective liquid discharging portion.

37. (Currently Amended) A liquid discharging method according to claim ~~any one of~~ ~~claims 30 to 32~~, wherein the discharging failure means that the discharging direction from the defective liquid discharging direction deviates from allowable range.

38. (Currently Amended) A liquid discharging method according to claim ~~any one of claims 30 to 32~~, wherein the discharging failure means that the amount of liquid in the droplets discharged from the defective liquid discharging portion is outside an allowable range.

39. (Canceled)

40. (Currently Amended) A liquid discharging apparatus according to claim ~~any one of claims 30 to 32~~, wherein each of the liquid discharging portions comprises:

a liquid chamber containing liquid to be discharged; and

a plurality of energy-generating elements arranged in a predetermined direction inside the liquid chamber to generate energy for causing the liquid in the liquid chamber to be discharged from a liquid discharging opening,

wherein a difference in energy to be generated is formed between at least one of the energy-generating elements and at least another one of the energy-generating elements so as to control the discharging direction of the liquid discharged from the liquid discharging opening.

41-42. (Canceled)

43. (Currently Amended) A liquid discharging method according to claim ~~any one of claims 22 to 24~~, wherein the liquid chamber comprises a pair of heating elements which simultaneously generate energy for causing the liquid in the liquid chamber to be discharged from the liquid discharging outlet.

44. (Currently Amended) A liquid discharging method according to claim ~~any one of claims 30 to 32~~, wherein the liquid chamber comprises a pair of heating elements which

simultaneously generate energy for causing the liquid in the liquid chamber to be discharged from the liquid discharging outlet.

45-46. (Cancelled)